

## (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau(43) International Publication Date  
30 January 2003 (30.01.2003)

PCT

(10) International Publication Number  
WO 03/008696 A1(51) International Patent Classification<sup>7</sup>: D06F 39/00

[KR/KR]; Lucky APT. C-505, Kaumjung-dong, Changwon-shi, 641-110 Kyongsangnam-do (KR).

(21) International Application Number: PCT/KR02/01361

(22) International Filing Date: 19 July 2002 (19.07.2002)

(25) Filing Language: Korean

(26) Publication Language: English

(30) Priority Data:  
2001/43485 19 July 2001 (19.07.2001) KR(71) Applicant (for all designated States except US): LG  
ELECTRONICS INC. [KR/KR]; 20, Yoido-dong,  
Youngdungpo-gu, 150-721 Seoul (KR).

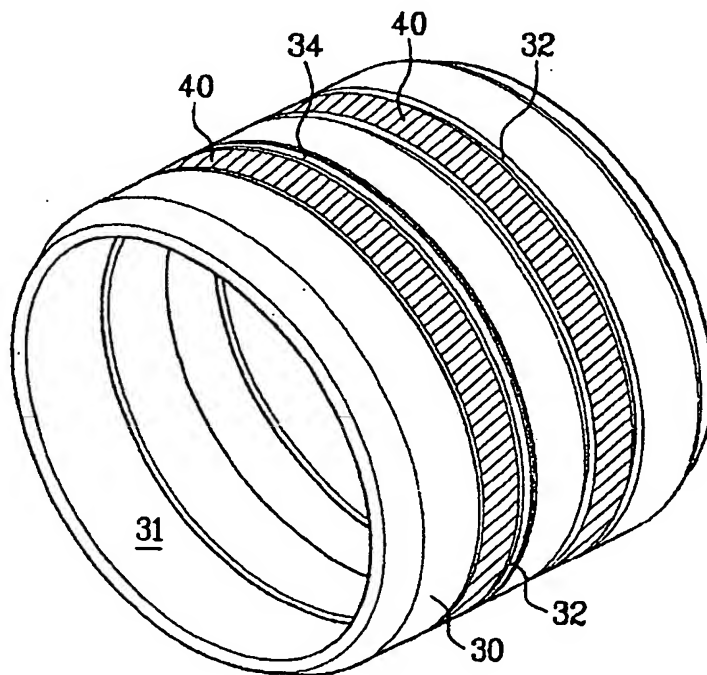
(72) Inventor; and

(75) Inventor/Applicant (for US only): YOON, Ju Han

(74) Agents: BAHNG, Hae Cheol et al.; Kims International  
Patent & Law Office, 15th Floor Yo Sam Building, 648-23,  
Yeoksam-dong, Kangnam-gu, 135-080 Seoul (KR).(81) Designated States (national): AE, AG, AL, AM, AT, AU,  
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,  
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,  
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KZ, LC, LK,  
LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX,  
MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI,  
SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN,  
YU, ZA, ZM, ZW.(84) Designated States (regional): ARIPO patent (GH, GM,  
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),  
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

[Continued on next page]

(54) Title: DRUM DEVICE FOR HOME APPLIANCE



(57) Abstract: Drum device for a home appliance having a chamber (31) for drying or washing laundry, including a sound attenuation member (40) fitted to an outside surface thereof, thereby effectively attenuating noise caused by impact of articles, such as buttons, zippers, clips, and the like fitted to the laundry, to the metallic drum when the laundry introduced into the chamber is lifted and dropped as the drum rotates.

WO 03/008696 A1

**WO 03/008696 A1**

European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

**Published:**

— with international search report

WO 03/008696

PCT/KR02/01361

## 5                    **DRUM DEVICE FOR HOME APPLIANCE**

### Technical Field

The present invention relates to a home appliance, and more particularly, to a drum device for minimizing noise from a drum in which washing or drying is in progress in a washing machine or a drying machine.

### Background Art

In general, the dryer is an apparatus for drying objects, such as laundry, introduced into the drum by blowing air heated by an electric heater or a gas burner.

The specification takes a drum device used in the dryer as an example for convenience of description. However, the present invention is applicable to any apparatus which uses a drum, such as a washing machine.

FIG. 1 illustrates a disassembled perspective view of key parts of a related art dryer. As shown, a drum 1 is installed in a cabinet (not shown) that forms an outside shape of the dryer.

20            The drum 1 is cylindrical, with opposite opened ends, and has a belt groove 2 along an outside circumference of a middle of the drum 1 for winding a drum belt 4 driven by a motor 3. The drum 1 has a drying chamber 5 therein for carrying out drying. The drum 1 has a plurality of baffles 6 for turning drying objects in the drying chamber 5. Since the drum 1 has high temperature air circulating inside of the drum 1, 25 the drum 1 is in general formed of a metal, for an example, stainless steel. Reference numeral 3' denotes a pulley for transmission of power from the motor 3 to the drum belt 4.

The drum 1 is provided with a front head 7 and a rear head 9 fitted to a front end and a rear end thereof, oppositely. The front head 7 and the rear head 9 close

WO 03/008696

PCT/KR02/01361

- 2 -

5 opened parts of the drum 1, to form the drying chamber 5, and support the front end and the rear end of the drum 1. There are sealing members 10 fitted between the front head 7 and the drum 1, and the rear head 9 and the drum 1, both make relative motion, for prevention of leakage. Of course, there are a plurality of rollers (not shown) provided at required positions of the front end and the rear end of the drum 1, for  
10 supporting the drum 1.

The front head 7 has an opening 8 for making inside and outside of the drying chamber 5 in communication. The opening 8 is selectively opened by a door (not shown).

The rear head 9 is fitted with an air supply duct 12, in communication with  
15 the inside of the drying chamber 5 for serving as a passage for supplying air, more precisely, a heated air to the inside of the drying chamber 5.

There is a lint duct 15, an air escape from the drying chamber 5, at one side of the front head 7 at a bottom of the opening 8 of the front head 7, having a lint filter therein for filtering foreign matters (for example, lint and dust) contained in the air  
20 escaping from the drying chamber 5.

There is a blower 17 connected to the lint duct 15, for drawing air inside of the drying chamber 5 through the lint duct 15.

The blower 17 is fitted to an inside of a blower housing 18 having one side in communication with the lint duct 15 and the other side connected to an air discharge  
25 pipe 19. Therefore, the air, escaped from the drying chamber 5 and passed through the lint duct 15, is discharge to an outside through the air discharge pipe 19 by the blower 17.

In the meantime, there is a hot air duct 20 connected to the air supply duct 12.

WO 03/008696

PCT/KR02/01361

- 3 -

- 5 The hot air duct 20 supplies hot air which makes drying action in the drying chamber  
5. To do this, the hot air duct 20 is provided with a system for generating a thermal  
energy for heating the air.

That is, the hot air duct 20 has a mixing tube 24, for mixing a gas sprayed  
from a gas nozzle 22 with a primary air. The gas nozzle 22 is fitted to one side of a  
10 valve 30 for controlling gas supply. The reference numeral 23 denotes a gas supply  
tube 23 connected to the valve 30. The gas nozzle 22 at one side of the valve 30 is  
fitted to an inlet to the mixing tube 24 opposite thereto.

Accordingly, the gas sprayed from the gas nozzle 22 and external air  
introduced through the inlet of the mixing tube 24, i.e., the primary air, are mixed  
15 inside of the mixing tube 24.

In the meantime, there is an ignition plug 26 at an outlet side of the mixing  
tube 24.

The operation of the foregoing related art dryer will be explained.

Upon pressing a starting button after laundry, drying objects, is introduced  
20 into the drying chamber 5 in the drum 1, and a door thereon is closed, the drum 1  
starts to rotate as the drum belt 4 wound around the belt groove 2 is driven by the  
motor 3. As the blower 17 starts, the air inside of the drying chamber 5 is drawn  
through the lint duct 15. Then, external air is introduced into the inside of the drying  
chamber 5 through the air supply duct 12.

25 The air to the air supply duct 12 is heated to a relatively high temperature by  
heat supplied from the gas burned as the gas passes through the hot air duct 20. The  
hot air is introduced to the inside of the drying chamber 5 in the drum 1 through the  
air supply duct 12. After absorbing moist contained in the laundry in the drying

WO 03/008696

PCT/KR02/01361

- 4 -

5 chamber 5, the hot air escapes the drying chamber 5 owing to a suction power of the blower 17.

The air is involved in filtering dust and lint as the hot air passes through the lint filter fitted to an inside of the lint duct 15.

However, the foregoing related art has the following problems.

10 The laundry inside of the drum 1 of a metal, such as stainless steel, repeats a process of being lifted and dropped by the baffles 6 as the laundry rotates along with the drum 1. In this instance, fittings to the laundry, such as buttons, zippers, clips, collide with a surface of the metallic drum when the laundry drops inside of the drum 1, to generate noise.

15 Moreover, metallic foreign matters, such as coin, also drop and collide with the drum surface to generate noise when the drum rotates, which is amplified as the drum acts as a kind of a resonator.

#### Disclosure of Invention

An object of the present invention, designed for solving the foregoing various  
20 problems, lies on an effective insulation of vibratory noise occurred as fittings to laundry, or metallic foreign matters, collide with an inside surface of the drum in a home appliance during the drum rotates.

For achieving the object of the present invention, there is provided a drum device for a home appliance including a drum having a chamber therein rotatably  
25 fitted for carrying out a work, and vibration reductive sound insulating member fitted to the drum for insulating vibratory sound caused by collision of objects flowing inside of the chamber with the drum as the drum is rotated.

The vibration reductive sound insulating member may be fitted around an

WO 03/008696

PCT/KR02/01361

- 5 -

5 outside circumferential surface of the drum. The outside circumferential surface of the drum has recesses for fitting the vibration reductive sound insulating members therein.

A plurality of the vibration reductive sound insulating members may be fitted to the outside surface of the drum in a length direction of the drum. The outside circumferential surface of the drum has a plurality of recesses for fitting the vibration  
10 reductive sound insulating members therein in a length direction of the drum.

The vibration reductive sound insulating member is formed of an elastic material, preferably butyl rubber.

The vibration reductive sound insulating member is attached to the outside surface of the drum, and the vibration reductive sound insulating member preferably  
15 has a form of sheet.

The vibration reductive sound insulating member may be a butyl rubber layer added with a sound absorbing material layer, such as a polyester layer.

Thus, the drum device in a home appliance of the present invention can insulate the vibratory sound caused by collision of fittings to laundry and the drum  
20 when the drum is rotated, thereby securing silence of the home appliance, to enhance a product reliability.

#### Brief Description of Drawings

FIG. 1 illustrates a disassembled perspective view of key parts of a related art dryer;

25 FIG. 2 illustrates a perspective view of a drum device in a home appliance in accordance with a preferred embodiment of the present invention; and

FIG. 3 illustrates a perspective view of a system in accordance with another preferred embodiment of the present invention.

WO 03/008696

PCT/KR02/01361

- 6 -

5 Best Mode for Carrying Out the Invention

Preferred embodiments of a drum device in a home appliance of the present invention having the foregoing system will be explained, with reference to the attached drawings. Components identical to the related art will be given the same reference symbols with the related art drawings.

10 Referring to FIG. 2, the drum 30 is cylindrical, to form a chamber 31 therein. If the drum 30 of the present invention is employed in a dryer or a drum type washing machine, the chamber 31 has laundry introduced thereto, for drying or washing the laundry.

There are grooves along an outside circumference of the drum 30. There is a  
15 drum belt 34 wound at one side of the groove 32 for driving the drum 30.

Though the groove 32 around the outside surface of the drum has an annular form along a circumference, the groove may be helical along the outside circumferential surface of the drum.

There is a vibration reductive sound insulating member in the groove 32 for  
20 insulating vibratory sound caused by collision occurred inside of the metallic drum 30. The vibration reductive sound insulating member serves to insulate vibratory sound occurred when a hard object collide with the metallic drum 30, effectively.

The vibration reductive sound insulating member is preferably formed of an elastic material, for example, rubber, or leather, and most preferably, butyl rubber,  
25 which has a good processibility, is easy to composite with other material, has an excellent heat resistance, an excellent fire retardancy, and strong vibration reductive capability. The butyl rubber is attached around the outside circumferential surface of the drum 30 along the groove 32, to do which an adhesive is coated on one side of the



WO 03/008696

PCT/KR02/01361

- 7 -

5 butyl rubber 40.

The vibration reductive sound insulating member may be a composite layer of a butyl rubber layer and a sound absorbing material layer, such as a polyester sheet.

It is preferable that the butyl rubber 40 is attached to a location where the fittings to the laundry collide the most frequently. Though the location may be found  
10 by experiment, in general the location is in the vicinity of a middle part of the drum 10.

The butyl rubber 40 has a thickness suitable to the groove 32 such that the butyl rubber 40 is not projected beyond the outside surface of the drum 30, for not affecting rotation of the drum 30.

The embodiment in FIG. 2 illustrates two wound lines of butyl rubber 40.  
15 However, a number of the wound lines of the butyl rubber 40 may differ depending on design conditions.

Next, another embodiment of the present invention is illustrated FIG. 3. Referring to the drawing, there is a chamber 131 in a cylindrical drum 130. The chamber 131 has laundry introduced thereto for, as an example, washing or drying.

20 The drum 130 has a drum belt 134 wound around an outside surface of the drum 130 for transmission of power for rotating the drum 130. The drum belt 134 is wound in a belt groove 132 formed along an outside circumferential surface of the drum 130.

In the meantime, there are a plurality of butyl rubbers 140, vibration reductive  
25 sound insulating members, attached to the outside surface of the drum 130. The embodiment has a plurality of butyl rubbers 140 attached on both sides of the belt groove 132 in parallel in a length direction of the drum 130. Recesses 232 may be formed in the outside surface of the drum 130 for attachment of the butyl rubbers 140.

WO 03/008696

PCT/KR02/01361

- 8 -

5           The operation of the foregoing drum device in a home appliance of the present invention will be explained, in detail.

          The present invention has butyl rubber 40, a vibration reductive sound insulating member, attached to the outside surface of the drum 30, for insulating vibratory sound occurred during rotation of the drum 30.

10           That is, when the drum 30 is rotated in a state the laundry is introduced into the chamber 31 of a dryer, or a washing machine, the laundry repeats a process of being dropped after lifted to an upper part of the chamber 31.

          In the process, fittings, such as buttons, zippers, and clips of hard materials, such as metal or plastic collide with the inside surface of the drum 30. Because the  
15   drum 30 is formed of a metal, such as stainless steel, and has a vacant inside, vibratory sound is generated when the fittings collide with the drum 30. However, such vibratory sound can be insulated effectively by the vibration reductive sound insulating member attached to the outside of the drum 30.

          Moreover, the butyl rubber 40 is particularly favorable for the dryer, and the  
20   like that has a danger of fire, as the butyl rubber 40 is fire retardant.

          It will be apparent to those skilled in the art that various modifications and variations can be made in the drum device in a home appliance of the present invention without departing from the spirit or scope of the invention. Thus, it is intended that the present invention cover the modifications and variations of this  
25   invention provided they come within the scope of the appended claims and their equivalents.

#### Industrial Applicability

          As has been explained in detail, the drum device in a home appliance of the

WO 03/008696

PCT/KR02/01361

- 9 -

5 present invention has vibration reductive sound insulating member fitted to an outside surface of a drum for insulating vibratory sound caused by collision of fittings, such as buttons, and the like, with an inside surface of the drum as the laundry is dropped when the drum is rotated, thereby improving silence of a drum type washing machine, or a home appliance, to enhance a product reliability of consumer by one stage higher.

10 Accordingly, the present invention is very useful for industries.

WO 03/008696

PCT/KR02/01361

- 10 -

5 What is Claimed is:

1. A drum device for a home appliance comprising:  
a drum having a chamber therein rotatably fitted for carrying out a work; and  
vibration reductive sound insulating member fitted to the drum for insulating  
vibratory sound caused by collision of objects flowing inside of the chamber with the  
10 drum as the drum is rotated.
2. A drum device as claimed in claim 1, wherein the vibration reductive sound  
insulating member is fitted around an outside circumferential surface of the drum.
- 15 3. A drum device as claimed in claim 2, wherein the outside circumferential  
surface of the drum has recesses for fitting the vibration reductive sound insulating  
members therein.
- 20 4. A drum device as claimed in claim 1, wherein a plurality of the vibration  
reductive sound insulating members are fitted to the outside surface of the drum in a  
length direction of the drum.
- 25 5. A drum device as claimed in claim 4, wherein the outside circumferential  
surface of the drum has a plurality of recesses for fitting the vibration reductive sound  
insulating members therein in a length direction of the drum.
6. A drum device as claimed in one of claims 1 to 4, wherein the vibration  
reductive sound insulating member is formed of an elastic material.

WO 03/008696

PCT/KR02/01361

- 11 -

5

7. A drum device as claimed in claim 2 or 4, wherein the vibration reductive sound insulating member is attached to the outside surface of the drum.

8. A drum device as claimed in claim 6, wherein the vibration reductive sound  
10 insulating member has a form of sheet.

9. A drum device as claimed in claim 4, wherein the vibration reductive sound insulating member is formed of butyl rubber.

15 10. A drum device as claimed in claim 1, wherein the vibration reductive sound insulating member is a composite layer of a butyl rubber layer and a polyester layer.

20

25

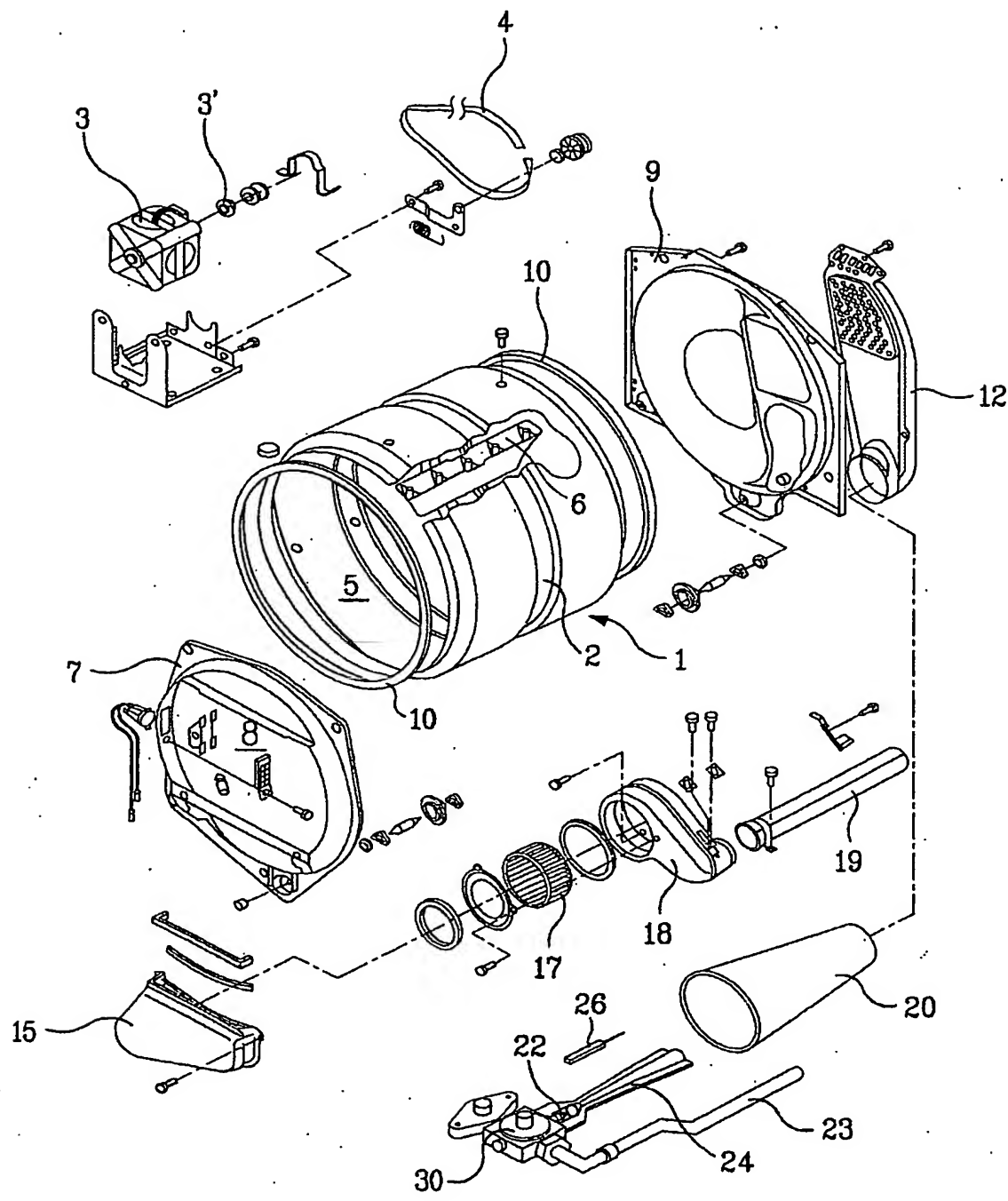
30

WO 03/008696

PCT/KR02/01361

1/3

FIG.1

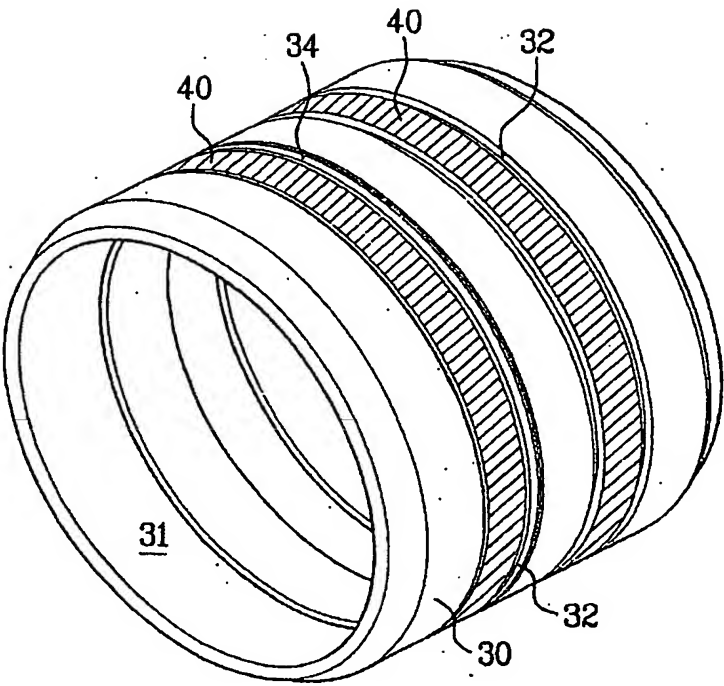


WO 03/008696

PCT/KR02/01361

2/3

FIG.2

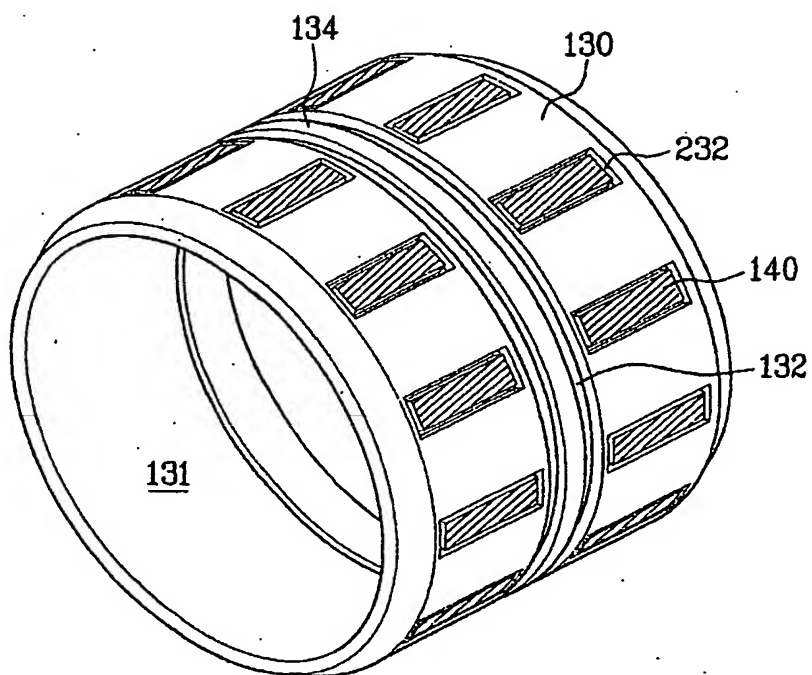


WO 03/008696

PCT/KR02/01361

3/3

FIG. 3





## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/KR 02/01361

## CLASSIFICATION OF SUBJECT MATTER

IPC<sup>7</sup>: D06F 39/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC<sup>7</sup>: D06F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPI

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5263343 A (LEE) 23 November 1993 (23.11.93) <i>fig. 1,2; col. 2, line 53 - col. 3, line 26.</i>	1-10
A	EP 0381586 B1 (ESSWEIN) 8 August 1990 (08.08.90) <i>fig. 1,5; claims 1-3.</i>	1-10

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

## Special categories of cited documents:

„A“ document defining the general state of the art which is not considered to be of particular relevance

„E“ earlier application or patent but published on or after the international filing date

„L“ document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

„O“ document referring to an oral disclosure, use, exhibition or other means

„P“ document published prior to the international filing date but later than the priority date claimed

„T“ later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

„X“ document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

„Y“ document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

„&amp;“ document member of the same patent family

Date of the actual completion of the international search

22 October 2002 (22.10.2002)

Date of mailing of the international search report

13 November 2002 (13.11.2002)

Name and mailing address of the ISA/AT

Austrian Patent Office

Kohlmarkt 8-10; A-1014 Vienna

Facsimile No. 1/53424/535

Authorized officer

HUBER J.

Telephone No. 1/53424/313

Form PCT/ISA/210 (second sheet) (July 1998)

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/KR 02/01361-0

Patent document cited in search report			Publication date	Patent family member(s)			Publication date
EP	A1	381586	08-08-1990	DE	C0	69015219	02-02-1995
EP	B1	381586	21-12-1994	DE	T2	69015219	04-05-1995
				FR	A1	2642881	10-08-1990
				FR	B1	2642881	31-03-1995
US	A	5263343	23-11-1993	DE	A1	4136303	17-12-1992
				FR	A1	2677810	18-12-1992
				GB	A0	9124626	08-01-1992
				GB	A1	2256747	16-12-1992
				IT	A0	913097	20-11-1991
				IT	A	1352285	08-06-1995
				JP	A2	4369264	22-12-1992